

7.

Only perform works at a height of 1 m and more in a secured condition.



9.

Remove any hazard immediately or report them to your supervisor.

Do not operate defective equipment. Do not accept unsafe conditions. The repair of defects is prohibited if not done by authorized persons.

Can you climb up and down safely?
Can you perform your work safely?
Are you protected against falling?



8.

Ensure stability when storing items such as container, molds etc. Secure each load during transport.



10.

Food, Beverages and Smoking are only allowed in designated areas. Use of alcohol and drugs is strictly prohibited.

Is there any danger coming from the load?
Is the transport and storage safe?
Is the suitable means of transport being used?

Eating, drinking and smoking is especially harmful when handling dangerous substances.

Working together safely.
Go home safe.

10 mandatory rules for your protection.



1. Prior to work, make sure that you can perform your work safely. If this is not possible, inform your supervisor.
2. Only work in safe areas if the unit is in a secured condition. Avoid any unintentional restart from outside by providing your personal padlock.
3. Make use of the protective devices. Do not bypass, modify, or remove devices. It protects your life.
4. Prior to work, inform yourself about the valid safety regulations and follow them.

5. Always use the mandatory personal protective equipment (PPE).
6. Do not act carelessly. Equipment breakdowns are made by qualified personnel.
7. Only perform works at a height of 1 m and more in a secured condition.
8. Ensure stability when storing items such as container, molds etc. Secure each load during transport.
9. Remove any hazard immediately or report them to your supervisor.
10. Food, Beverages and Smoking are only allowed in designated areas. Use of alcohol and drugs is strictly prohibited.

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Go home safe.

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Safety, Quality, Delivery Reliability, Costs

Among our four basic principles, safety is the most important one and the key part for our success. Safety is the prerequisite for us all and for all our activities and enterprises.

Everybody is responsible for his own safety and also for the safety of others in his environment.

The objective of these ten rules is

- to create a safe environment.
- to avoid accidents and deterioration to health.
- to develop leadership in a safety culture.

The rules apply to daily work. This should result in discipline and constant vigilance for the compliance with safety measures at work and also at home.

These rules are always valid and definitely mandatory for everybody working at the KSM Castings Group or visiting at one of its sites.

If one of these rules is not complied with, we ask following questions:

- Why was the rule not followed?
- Was the rule clearly understood?
- How can we ensure that the rule will be followed from now on?

In this way, we will determine and eliminate weak points quickly.

It is our obligation to follow these rules consistently. Any known violation can lead to disciplinary measures, regardless of hierarchy or position, simply to protect ourselves.

The management of the KSM Castings Group is bound to these rules in all global sites of the group.

Take these rules to heart: work safely and in doing so protect yourself and your colleagues!



1.

Prior to work, make sure that you can perform your work safely. If this is not possible, inform your supervisor.

Are work place and work equipment clean and ok?
Check your work place and work equipment.
Are you aware of all risks and dangers?



2.

Only work in safe areas if the unit is in a secured condition. Avoid any unintentional restart from outside by providing your personal padlock.

Are hazards known for the environment?
Are hazards controlled?
Including control of restart and re-energization?

3.

Make use of the protective devices. Do not bypass, modify, or remove devices. It protects your life.



Ensure that the protective devices in your work place are effective and work properly. Bypassing is prohibited. Safety is always more important than time saving.



5.

Always use the mandatory personal protective equipment (PPE).

What PPE is mandatory at your work place?
Is it available?
Is it in proper condition?
Are you wearing your PPE?

4.

Prior to work, inform yourself about the valid safety regulations and follow them.



Are you familiar with all operation instructions for your work place?
No work without prior instruction.



6.

Do not act carelessly. Equipment breakdowns are made by qualified personnel.

Can you identify the breakdown?
Is it possible to make repair?
Who has the knowledge and ability to make repair safely.